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Enriching lives through innovation

**Araldite®**  
Strength in bonding **2000+**

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## Araldite® 2028 Adhesive– New Product Introduction

Araldite® 2028 Adhesive is a fast setting, transparent two part polyurethane adhesive ideal for bonding a wide variety of plastics.



### Key Selling Points

#### Product Attributes

- Transparent
- Fast Curing
- UV Stable
- Bonds wide variety of plastic materials

#### Target Markets

- Sign Bonding
- Cables Assemblies
- Bonding PMMA and PC
- General Industrial Applications

#### Product Description

- 1:1 mixing ratio by volume
- Unit Size
  - 50ml = 20 X 6 cartridges
  - 200ml = 6 X 6 cartridges
- Shelf Life 12 months from day of packaging.
- SKU numbers:
  - 50ml = 1793408
  - 200ml = 1800408



## Key technical datas

<b>Time to 1 MPa at 23 °C</b>	<b>15 minutes</b>
<b>LSS Aluminium</b>	<b>14 MPa</b>
<b>LSS Steel</b>	<b>15 MPa</b>
<b>LSS SMC</b>	<b>6 MPa</b>
<b>LSS ABS</b>	<b>6 MPa</b>
<b>LSS PC</b>	<b>5 MPa</b>
<b>Tensile modulus</b>	<b>10 MPa</b>
<b>Elongation to break</b>	<b>35%</b>
<b>Shelf life</b>	<b>1 year at 15 – 25 °C</b>

## Commercial Positioning – Rapid Cure Adhesive

- **Enhanced version of Araldite 2026**
  - **Level of performance, transparency and UV stability identical**
  - **Flexibility improved ( E-modulus 10 MPa instead of 200 MPa )**
  - **Gain in productivity with cure time improved : ratio gel time/ handling strength 6 min to 15 min instead of 4 min to 60 min**
- **Fastest curing PU in Araldite® 2000+ range**

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