

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

SECTION 1. IDENTIFICATION

Product name : XW 1155-1 RESIN

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Component used for the manufacture of electrical insulation parts

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitisation : Category 1
Reproductive toxicity : Category 1B
Short-term (acute) aquatic hazard : Category 2
Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

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Hazard pictograms

:



Signal Word

: Danger

Hazard Statements

: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H360F May damage fertility.
H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard Statements

: Corrosive to the respiratory tract.

Precautionary Statements

: **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves, protective clothing, eye protection and face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

Hazardous ingredients

SAFETY DATA SHEET

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Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
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Print Date 09/13/2025

Chemical name	CAS-No.	Concentration (% w/w)
aluminium hydroxide	21645-51-2	45 - 70
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	15 - 40
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	3 - 7

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May damage fertility.
Corrosive to the respiratory tract.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give

SAFETY DATA SHEET

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
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Print Date 09/13/2025

Notes to physician : mouth-to-mouth resuscitation.
: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Metal oxides
Carbon oxides
Phenolics
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

SAFETY DATA SHEET

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HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
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Print Date 09/13/2025

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Keep in properly labeled containers.
- Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.
- Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
aluminium hydroxide	21645-51-2	TWA (Respirable particulate matter)	1 mg/m ³ (Aluminum)	ACGIH

Personal protective equipment

- Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Hand protection
Material : butyl-rubber
Break through time : > 8 h
Material : Nitrile rubber
Break through time : 10 - 480 min
Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : beige
Odor : slight
Odor Threshold : No data is available on the product itself.

pH : 6 - 7 (68 °F / 20 °C)
Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 392 °F / > 200 °C

Flash point : > 392 °F / > 200 °C
Method: Pensky-Martens closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Vapor pressure : < 0.0001 hPa (68 °F / 20 °C)

Relative vapor density : No data is available on the product itself.

Relative density : 1.6 - 1.8 (68 °F / 20 °C)

Density : 1.6 - 1.8 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility : insoluble (68 °F / 20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Autoignition temperature : No data is available on the product itself.

Decomposition temperature : > 392 °F / > 200 °C

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 70,000 - 100,000 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : Acute toxicity estimate: > 5,000 mg/kg

SAFETY DATA SHEET

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: 28.63 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

aluminium hydroxide:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

1,4-bis(2,3-epoxypropoxy)butane:

Acute oral toxicity : LD50 (Rat, male and female): 1,163 mg/kg
Method: OECD Test Guideline 401
GLP: yes
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2.068 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Test atmosphere: dust/mist
Method: Expert judgment
Assessment: The component/mixture is moderately toxic after short term inhalation., The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg
Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after single contact with skin.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Skin corrosion/irritation

Causes skin irritation.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Exposure time : 4 h
Assessment : Irritating to skin.
Method : OECD Test Guideline 404
Result : Irritating to skin.

1,4-bis(2,3-epoxypropoxy)butane:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Skin irritation
GLP : yes

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Result : Irritating to eyes.
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405

1,4-bis(2,3-epoxypropoxy)butane:

Species : Rabbit
Assessment : Risk of serious damage to eyes.
Method : OECD Test Guideline 405
GLP : yes

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Exposure routes : Skin
Species : Guinea pig
Result : Causes sensitization.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type : Local lymph node assay (LLNA)
Exposure routes : Skin

SAFETY DATA SHEET

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HUNTSMAN

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Species : Mouse
Method : OECD Test Guideline 429
Result : The product is a skin sensitiser, sub-category 1B.

1,4-bis(2,3-epoxypropoxy)butane:

Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : May cause sensitisation by skin contact.
GLP : yes

Assessment : Harmful if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: without metabolic activation
Result: positive

Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Result: negative

Genotoxicity in vivo : Test Type: in vivo assay
Species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay
Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
GLP: yes
Remarks: Not classified due to data which are conclusive

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

although insufficient for classification.

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster lung cells
Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
GLP: yes
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive
GLP: no
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male)
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Test Type: gene mutation test
Species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 0, 62.5, 125 and 250 mg/kg
Method: OECD Test Guideline 488
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

Carcinogenicity

Not classified due to lack of data.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 15 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Mouse, male
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment : 3 days/week
NOEL : 0.1 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, female
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment : 5 days/week
NOEL : 100 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative

Species : Rat, female
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 100 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, females
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOEL : 2 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

May damage fertility.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity Parent: NOEL: 540 mg/kg body weight
General Toxicity F1: NOEL: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Effects on fetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 30 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight
Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Method: OECD Test Guideline 414
Result: No teratogenic effects

1,4-bis(2,3-epoxypropoxy)butane:

Effects on fertility : Test Type: reproductive and developmental toxicity study
Species: Rat, male and female
Application Route: Oral
Dose: 0/50/200/500 mg/kg bw/day
Duration of Single Treatment: 43 d
General Toxicity Parent: LOEL: 500 mg/kg body weight
General Toxicity F1: LOAEL: 500 mg/kg body weight
Target Organs: Gastrointestinal tract
Method: OECD Test Guideline 421
GLP: yes

Test Type: Extended one-generation reproduction toxicity study
Species: Rat, male and female
Application Route: Oral
Dose: 0/10/55/300 mg/kg bw/day
General Toxicity Parent: NOAEL: 55 mg/kg body weight
General Toxicity F1: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 443
GLP: yes

Effects on fetal development : Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0/30/100/300 mg/kg bw/day
Duration of Single Treatment: 17 d
General Toxicity Maternal: NOAEL: 300 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

Test Type: reproductive and developmental toxicity study
Species: Rat, male and female
Application Route: Oral
Dose: 0/33/110/300 mg/kg bw/day
Duration of Single Treatment: 18 d
General Toxicity Maternal: NOAEL: 110 mg/kg body weight
Embryo-fetal toxicity.: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes

Test Type: Pre-natal
Species: Rabbit
Application Route: Oral
Dose: 0/125/250/500 mg/kg bw/day
General Toxicity Maternal: NOAEL: 250 mg/kg body weight
Embryo-fetal toxicity.: NOAEL: 250 mg/kg body weight
Method: OECD Test Guideline 414

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

GLP: yes

Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.

STOT-single exposure

Corrosive to the respiratory tract.

STOT-repeated exposure

Not classified due to lack of data.

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : oral (gavage)
Exposure time : 14 Weeks
Number of exposures : 7 d
Dose : 0, 50, 250, 1000 mg/kg/day
Method : OECD Test Guideline 408

Species : Rat, male and female
NOAEL : >= 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 5 d
Dose : 0, 10, 100, 1000 mg/kg/day
Method : OECD Test Guideline 411

Species : Mouse, male
NOAEL : 100 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 3 d
Dose : 0, 1, 10, 100 mg/kg/day
Method : OECD Test Guideline 411

1,4-bis(2,3-epoxypropoxy)butane:

Species : Rat, male and female
NOAEL : 200 mg/kg
Application Route : Oral
Exposure time : 28 d
Number of exposures : daily
Dose : 25, 100, 200, 400 mg/kg
Method : Subacute toxicity

Species : Rat, male and female
NOAEL : 263 mg/kg
Application Route : Oral
Exposure time : 90 h
Number of exposures : daily

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

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XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Dose : 0,30,100,300 mg/kg bw/day
Method : OECD Test Guideline 408
GLP : yes
Remarks : Information given is based on data obtained from similar substances.

Repeated dose toxicity - Assessment : Harmful if inhaled.

Aspiration toxicity

Not classified due to lack of data.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

aluminium hydroxide:

Toxicity to fish : LC50 : > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50: > 10,000 mg/l
Exposure time: 48 h

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50: 11 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC: 4.2 mg/l

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 203
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
End point: Immobilization
Exposure time: 24 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: no

Toxicity to algae/aquatic plants : EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Method: OECD Test Guideline 201
GLP: yes

Toxicity to fish (Chronic toxicity) : NOEC (Danio rerio (zebra fish)): > 3.2 mg/l
Exposure time: 35 d
Test Type: flow-through test
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 15 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 211
GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: no

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Method: OECD Test Guideline 301F
GLP: yes

aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Dissolved organic carbon (DOC)
Result: Not readily biodegradable.
Biodegradation: 38 %
Exposure time: 28 d
Method: OECD Test Guideline 301E
GLP: no

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0.269 (77 °F / 25 °C)
pH: 6.7
Method: OECD Test Guideline 117
GLP: yes

Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

1,4-bis(2,3-epoxypropoxy)butane:

Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : 9
Environmentally hazardous : yes

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes
Remarks : Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

Remarks : 49CFR: no dangerous good in non-bulk packaging
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards : Respiratory or skin sensitization
Reproductive toxicity
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP) $\geq 0.1\%$, as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

DSL : This product contains one or several components that are not on the Canadian DSL nor NDSL.

TSCA : All substances listed as active on the TSCA inventory

TSCA - 5(a) Significant New Use Rule List of Chemicals

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard

HUNTSMAN

Enriching lives through innovation

XW 1155-1 RESIN

Version 3.0 Revision Date: 09/12/2025 SDS Number: 400001010006 Date of last issue: 02/16/2024
Date of first issue: 05/10/2018

Print Date 09/13/2025

No substances are subject to a Significant New Use Rule.

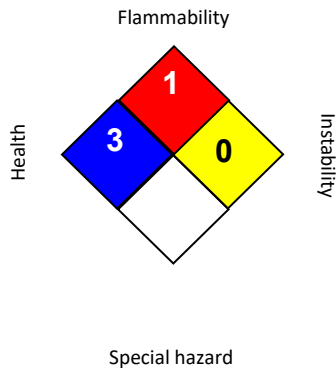
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	*	3
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 09/12/2025

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH / TWA : 8-hour, time-weighted average

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Enriching lives through innovation

XW 1155-1 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/16/2024
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