



## Technical Data Sheet

# 1125

## Liquid Adhesives

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### Product Description

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Bostik 1125 is a two-part room temperature curing adhesive that develops strong adhesion to rubber-coated fabrics or to neoprene or SBR rubbers.

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### Product Benefits

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- Fast drying
- High immediate strength
- Flexible, tough bond

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### Product Applications

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- Life vests
- Life raft inflatable
- Exposure suits
- Bonds neoprene, SBR, Hypalon

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### Directions for Use

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Application: brush or roll coat both surfaces

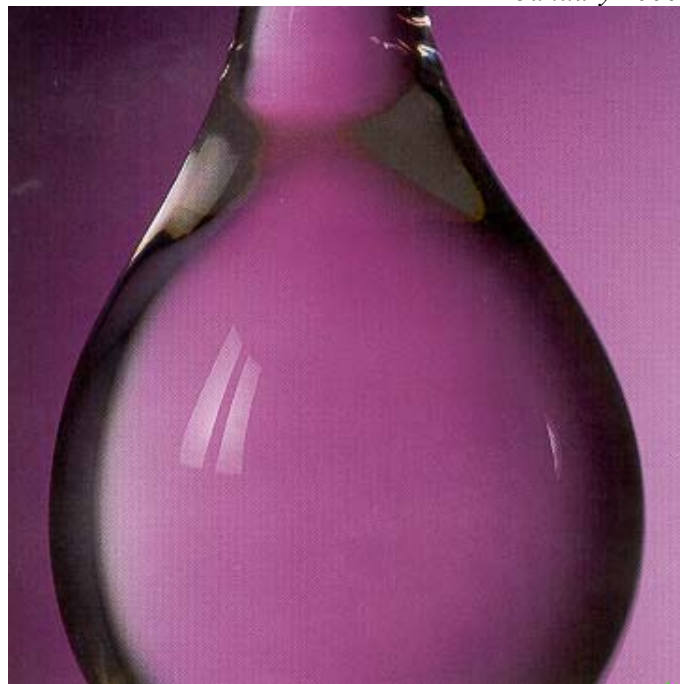
Surface Preparation: abrade followed by solvent cleaning

RT Drying Time: 5-10 mins.

Recoat Time: 15-20 mins.

Contact Time: 5-7 mins. after last coat

May be toluene activated up to 4 hrs. after last coat



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### Typical Physical Properties (not for specification use)

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Total Solids, %:	21
Viscosity, cps:	800
Density, lbs./gal.:	7.3
Mix Ratio:	1125 - 16 vols. Bosc. 25C - 1 vol.
Pot Life:	8-12 hrs. @ 60-80°F
Flash Point, °F:	-5
Heat Resistance, °F:	160, maximum
Typical Bond Values, pli:	
Neoprene Coated Fabric:	30-35 to itself
SBR Coated Fabric/itself:	20-25
Neoprene/Primed Metal:	18-22

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### Storage and Handling

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Shelf Life:	12 months @ 60-80°F
Suggested Diluent:	toluene
Cleanup:	toluene, MEK

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### Further Information

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Please refer to MSDS for complete details.

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#### IMPORTANT NOTICE

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