



PRODUCT NAME: H2211

See end of document for Package(s) covered

MSDS NAME: H2211

DESCRIPTION: Thermoplastic Elastomer Pressure Sensitive Adhesive.

SUGGESTED USES: Various applications for adhering trim and sound deadener materials to various plastics and metal.

CHARACTERISTICS:

TECHNICAL PROPERTIES:

Thermosel Viscosity
(Brookfield - ASTM D3236)

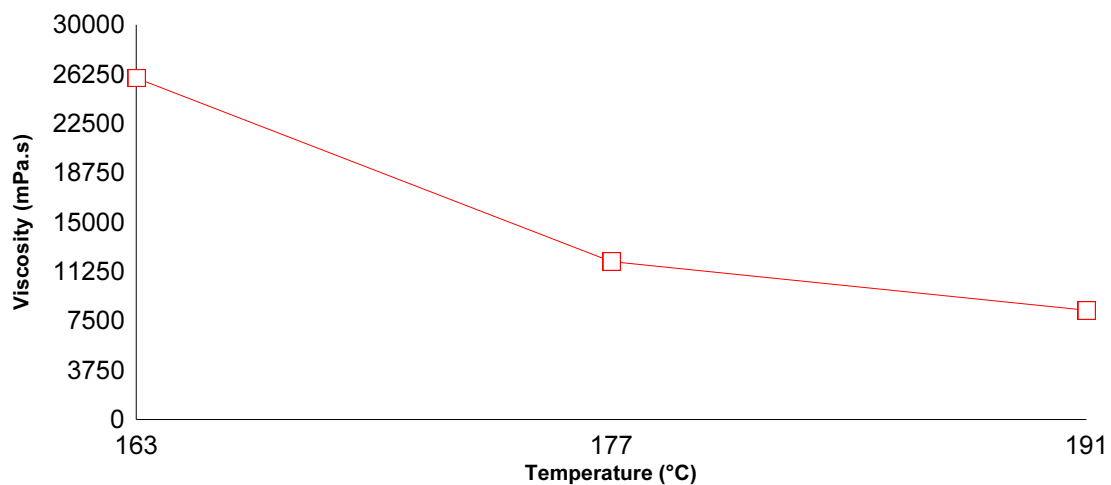
Softening Point - 250 °F (121.1 °C)
Ring and Ball (Herzog - ASTM E28)

Approximately
25950 cPs @ 325 °F (162.8 °C)
12000 cPs @ 350 °F (176.7 °C)
8300 cPs @ 375 °F (190.6 °C)

Suggested Running Temperature: 325 - 375 °F (162.8 - 190.6 °C)

Density
1.024 g/cc @ 77

Typical Viscosity Curve



For performance test characteristics please contact your Bostik sales or technical representative.

STORAGE:

Can be stored 365 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

PACKAGING:

For packaging options please call your Bostik sales or technical representative.

SAFETY AND HANDLING:

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

FURTHER INFORMATION:

Any characters following " H2211 " are just designations for the various types of packaging that are available for this product. These characters do not indicate a different product nor a different regulatory, health, safety and/or environmental status. This document covers the H2211 for all of its packaging types.

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