



To reduce the cure time, allow the material to gel at room temperature (about 1-2 hours) and then post-cured for 1-2 hours at 60-80°C.

#### Handling Precautions:

Mandatory and recommended industrial hygiene procedures should be followed whenever these products are being handled and processed. For additional information please consult the corresponding material safety data sheets.

#### Personal Hygiene:

##### **DUCT 2.5N part A**

**CAUTION!** May cause eye irritation. Prolonged or repeated skin contact may cause irritation, and may cause skin reaction. Harmful if inhaled, if swallowed. In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mist. Use with adequate ventilation. For industrial use only.

##### **Duct 2.5N Part B**

**CORROSIVE!** Causes severe eye and skin burns and possible allergic skin reaction. Vapor irritating to eyes, skin and nasal mucous membranes. Harmful if swallowed. In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mist. Use with adequate ventilation. For industrial use only.

#### First Aid

In case of contact:

**Skin** - Wash skin thoroughly with mild soap and water. Remove contaminated clothing and wash before reuse. Discard contaminated shoes and other articles made of leather

**Eyes** - Flush eyes with plenty of water for 15 minutes and get prompt medical attention.

**Inhalation** - Remove person to fresh air

**Ingestion** - Do not induce vomiting. Dilute with plenty of water and contact physician immediately. Never give anything by mouth to an unconscious person.

#### Disclaimer:

**IMPORTANT:** The following supercedes Buyer's documents. **SELLER / MANUFACTURER MAKES NO REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, INCLUDING OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller / Manufacturer be liable for incidental, consequential or indirect damages for alleged negligence breach of warranty, strict liability, tort or contract arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results presented are based on controlled or laboratory work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for

which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended

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