

Safety Data Sheet



1. Product and Company Identification

Product Name: **EpoPro® 290A**
Material Uses: Adhesive, encapsulating, sealing, and coating resin
(M)SDS#: 290A-20170714
Validation Date: July-14-2017
Supplier/Manufacturer: Specialty Polymers & Services, Inc. (SP&S, Inc.)
27822 Fremont Court, CA 91355
Non-emergency phone number: (661) 294-1790 (7AM – 5PM PST)
E-mail: msds@spolymers.com

In case of emergency: Chemtrec (800) 424-9300 or (703) 527-3887

2. Hazards Identification

GHS CLASSIFICATION OF SUBSTANCE OR MIXTURE:

Skin corrosion:	Category 2, H315	Eye damage:	Category 2A, H319
Skin sensitization:	Category 1, H317	Aquatic Hazard (long term):	Category 2, H411
Toxic to Reproduction(Fertility):	Category 1B, H360	Toxic to Reproduction(Unborn Child):	Category 1B, H360

GHS LABEL ELEMENTS:

HAZARD SYMBOLS:



SIGNAL WORDS: Danger

HAZARD STATEMENTS:

H315 Causes skin irritation	H319 Causes serious eye irritation
H317 May Cause an allergic skin reaction	H411 hazardous to the aquatic environment, long term hazard
H360 May damage fertility or the unborn child	

PRECAUTIONARY STATEMENTS:

PREVENTION: P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mists.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves, clothing, and eye/face protection.

RESPONSE: P301+P330+P331+P312 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call POISON CENTER and/or doctor if you feel unwell.
P303+P361+P634+P353+P352 IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash before reuse. Rinse skin with water/shower. Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical attention.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical attention.
P391 Collect spillage.

STORAGE: P403+P233 Store in a well-ventilated place. Keep container tightly closed.

DISPOSAL: P501 Dispose of contents and containers in accordance with local, regional and international regulations.

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS) – Annex III

See toxicological information (section 11)

General Information: Read entire MSDS for a more thorough evaluation of the hazards

3. Composition / Information on Ingredients

Name	CAS Number	%
Bisphenol A epoxy resin	25068-38-6	60% – 90%
Dibutyl Phthalate	84-74-2	0% - 10%
Silicon Dioxide, Amorphous	112945-52-5	0% - 10%
Potassium Aluminosilicate	1327-44-2	0% - 10%
Organophilic Clay	68953-58-2	0% - 10%

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

4. First Aid Measures

Eye Contact:	Check for and remove any contact lenses. Immediately flush eyes for at least 15 minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. Get immediate medical attention.
Skin Contact:	In case of contact, wash affected areas with plenty of water, and soap, if available, for several minutes. Remove and clean contaminated clothing and shoes before re-use. Get medical attention if irritation occurs.
Inhalation:	Move exposed person to fresh air. If not breathing, give artificial respiration or oxygen. If breathing is difficult, transport to medical care and, if available, give supplemental oxygen. Loosen tight clothing such as a collar, tie, belt, or waistband. Get immediate medical attention.
Ingestion:	Wash out mouth with water. If swallowed dilute by giving two (2) glasses water to drink. Do not induce vomiting until direct to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Note to physician:	No specific treatment. Treat symptomatically. Call poison control center if large quantities were ingested

5. Fire-Fighting Measures

Flash point:	254°C (489°F) closed cup
Hazardous Thermal Decomposition Products:	Decomposition products may include the following materials: carbon dioxide, carbon monoxide, halogenated compounds, metal oxides and other oxides.
Extinguishing Media:	Carbon dioxide, foam, dry chemical, water spray as suitable for the surrounding fire.
Special Exposure Hazards:	Promptly isolate the scene by removing all persons from the vicinity of the fire. No actions shall be taken involving any personal risk or without suitable training.
Special Protective equipment for fire-fighters:	No Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental Release Measures

Personal Precautions:	No actions shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering area. Do not touch or walk through spilled material. Avoid breathing vapor or mist and provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
Environmental Precautions:	Avoid dispersal of spilled material and runoff that leads to contact with soil, waterways, drains, and sewers. Inform the relevant authorities if the product has caused environmental pollution.
Methods of Clean Up:	Stop leak if without risk. Move containers from spill area. Approach spill from up wind if possible. Prevent spill from entering sewers, rivers and other water courses, basements, or confined areas. Wash into effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material (e.g. sand, earth, vermiculite, or diatomaceous earth) and place in container for disposal according to local regulations. Dispose of only using a licensed waste disposal contractor. Contaminated absorbent material may pose

the same hazard as the spilled product. Note: see section 1 for emergency contact information.

7. Handling and Storage

Handling: Wear appropriate personal protective equipment (see Section 8) when handling. Eating, drinking, and smoking should be prohibited in areas where chemical are handled, stored, or processed. Workers should wash hands and face before eating, drinking, and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should be employed in processes where this material is used. Keep in the original container or a suitable alternate made from a compatible material. Keep all containers tightly closed when not in use. Empty containers retain product residue and should be disposed of properly. Do not reuse empty containers for other purposes or to hold other materials.

Storage: Store in accordance with local regulations. Store in original containers, at 10°C - 35°C. Keep away from incompatible materials (see Section 10) and food and drink. Keep all containers tightly closed when not in use and tightly re-seal after use. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls / Personal Protection

Ingredient	Exposure Limits
Dibutyl Phthalate	ACGIH TLV (United States, 4/2014) - TWA: 5 mg/m ³ , 8 hours OSHA PEL (United States, 2/2013) - TWA: 5 mg/m ³ , 8 hours
Recommended Monitoring Procedures:	If this product contains ingredients with exposure limits, personal, workplace, atmospheric, or biological monitoring may be required to determine the effectiveness of the ventilation system or other control measures and/or to determine whether it is necessary to use respiratory protective equipment. It will also be necessary to reviewed national guidance documents for determining how to handle and relevant Hazardous Substances
Engineering measures:	No special ventilation requirements are necessary for this product. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation, or other engineering controls to keep worker exposure below the recommended or statutory limits
Hygiene measures:	Wash hands, forearms, and face thoroughly after handling any chemical products, before eating, smoking, and using the lavatory and at the end of the work period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protection

Respiratory: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands: Chemical Resistant, impervious gloves that comply with an approved safety standard should be worn at all times when handling chemical products if a risk assessment indicates that this is necessary. Consider the parameters specified by the glove manufacture and check gloves during use to ensure they are retaining their protective properties.

Eyes: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, or dusts. If contact is possible use chemical splash goggles unless a higher degree of protection is required.

Skin: Personal Protective equipment for the body should be selected based on the task being performed and the risks involved. Typical protective equipment includes non-absorbent lab coats, disposable protective sleeves, coats, or whole body suits. See a safety specialist to determine the appropriate level of protection for your task.

Environmental Exposure Controls: Emissions from ventilation or work processes should be checked to ensure they comply with the requirements of environmental regulations. In some cases, fume scrubbers, filters, or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and Chemical Properties

Appearance:	Tan Paste	Odor	Faint odor
Boiling Point:	>280°C (>536°F)	Freezing Point:	Not determined
Flash Point:	254°C (489°F) closed cup	pH:	Not determined
Auto-ignition Temperature:	Not available	Flammable Limits:	Not determined

Vapor Pressure: <0.0001 mm Hg at 20°C (68°F)
 Specific Gravity: 1.25
 Evaporation Rate: <1 (butyl acetate =1)
 Viscosity: ~115,000 cps

Water Solubility: Practically insoluble
 Vapor Density: >1 (Air = 1)
 VOC: <100 g/ L (estimated)

10. Stability and Reactivity

Chemical Stability: This product is stable, under normal conditions of storage and use, hazardous reactions will not occur.
 Hazardous Polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.
 Conditions to Avoid: High temperatures and exposure to strong oxidizing agents, acids, and bases
 Hazardous Decomposition: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological Information

Acute Toxicity

Product/Ingredient Name	Test	Endpoint	Species	Result
Bisphenol A epoxy Resin	-	LC0 Inhalation Vapor	Rat – Male	0.00001 ppm
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rat – Male & Female	>2000 mg/kg
	OECD 420 Acute Oral Toxicity – Fixed Dose	LD50 Oral	Rate – Female	>2000mg/kg
Dibutyl Phthalate	-	LC50 Inhalation Dusts & mists	Rat – Male & female	>= 15.68 mg/L
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit	>20000 mg/kg
	OECD 420 Acute Oral Toxicity – Fixed Dose	LD50 Oral	Rat – Male & Female	6279 mg/kg

Irritation / Corrosion

Product/Ingredient Name	Test	Species	Result
Bisphenol A epoxy Resin	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin – Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes – Mild irritant
Dibutyl Phthalate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin – non-irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes – non- irritant

Sensitizer

Product/Ingredient Name	Test	Species	Result
Bisphenol A epoxy Resin	OECD 429 Skin Sensitization: local lymph node assay	Skin / Mouse	Sensitizing
Dibutyl Phthalate		Guinea pig	Not sensitizing

Mutagenicity

Product/Ingredient Name	Test	Result
Bisphenol A epoxy Resin	Experiment – invitro, bacteria, metabolic activation +/-	Positive
	Experiment – invitro, mammalian-animal, somatic cells, metabolic activation +/-	Positive
	Experiment – invivo, mammalian-animal, germ cells, metabolic activation +/-	Negative
	Experiment – invivo, mammalian-animal, somatic cells, metabolic activation +/-	Negative
Dibutyl Phthalate	Experiment – invitro, bacteria, metabolic activation +/-	Negative
	Experiment – invitro, mammalian-animal, somatic cells, metabolic activation +/-	Negative
	Experiment – invivo, mammalian-animal, germ cells, metabolic activation +/-	Negative
	Experiment – invivo, mammalian-animal, somatic cells, metabolic activation +/-	Negative

Conclusion/ Summary: Dibutyl phthalate is not mutagenic in a standard battery of genetic toxicological tests

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC, ACGIH, NTP or OSHA.

Reproductive Toxicity

Product/Ingredient Name	Test	Species	Maternal Toxicity	Fertility	Developmental Effects
Bisphenol A Epoxy Resin	OECD 416 Two generation reproduction toxicity study	Rat	Negative	Negative	Negative
Dibutyl Phthalate	OECD 416 Two generation reproduction toxicity study	Rat	Positive	Positive	Positive

Teratogenicity

Product/Ingredient Name	Test	Species	Results
Bisphenol A Epoxy Resin	OECD 414 Prenatal developmental Toxicity Study	Rat – Female	Negative – oral

	EPA CFR	Rabbit – Female	Negative – dermal
	OECD 414 Prenatal developmental Toxicity Study	Rabbit – Female	Negative – oral
Dibutyl Phthalate		Mouse	Positive – oral
		Rat – Male & Female	Positive - oral

Potential Acute Health Effects

Inhalation: No known significant effects or critical hazards.
 Ingestion: Irritating to the mouth, throat and stomach
 Skin Contact: Causes skin irritation. May cause an allergic skin reaction
 Eye Contact: Causes serious eye irritation

Potential Chronic Health Effects

Product/Ingredient Name	Test	Endpoint	Species	Results
Bisphenol A Epoxy Resin	OECD 408 Repeated dose 90 day oral toxicity study	Sub-chronic NOAEL Oral	Rat – Male & Female	5- mg/kg
Bisphenol A Epoxy Resin	OECD 411 Subchronic dermal toxicity: 90 day study	Sub-chronic NOAEL dermal	Rat – Male & Female	10- mg/kg
Bisphenol A Epoxy Resin	OECD 411 Subchronic dermal toxicity: 90 day study	Sub-chronic NOAEL dermal	Mouse	100- mg/kg
Dibutyl Phthalate	OECD 408 Repeated dose 90 day oral toxicity study	Sub-chronic NOAEL Oral	Rat – Male & Female	152- mg/kg
Dibutyl Phthalate	OECD 411 Subchronic dermal toxicity: 90 day study	Sub-chronic NOAEL dermal	Rat – Male & Female	509- mg/kg

General: Once sensitized, an allergic reaction may occur when subsequently exposed to very low levels
 Target Organs: No known significant effects or critical hazards
 Carcinogenicity: No known significant effects or critical hazards
 Mutagenicity: No known significant effects or critical hazards
 Teratogenicity: May damage the unborn child
 Developmental Effects: No known significant effects or critical hazards
 Fertility Effects: May damage fertility

12. Ecological Information

Environmental Effects: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Water polluting material. May be harmful to the environment if released in large quantities.

Aquatic Ecotoxicity

Product/Ingredient Name	Test	Endpoint	Exposure	Species	Result
Bisphenol A epoxy Resin	-	Acute EC50	72 hours Static	Algae	9.4 mg/L
	OECD 202 Daphnia Sp. Acute Immobilization Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute toxicity test	Acute LC50	96 hours Static	Fish	1.5 mg/L
	OECD 211 Daphnia Magna Reproduction test	Chronic NOEC	21 days Semi-Static	Daphnia	0.3 mg/L
Dibutyl Phthalate	-	Acute EC50	10 days Static	Algae	0.75 mg/L
	OECD 202 Daphnia Sp. Acute Immobilization Test	Acute EC50	48 hours Static	Daphnia	2.99 mg/L
	-	Acute EC50	24 hours Static	Bacteria	2.2 mg/L
	OECD 203 Fish, Acute toxicity test	Acute LC50	96 hours Static	Fish	0.48 mg/L

Persistence and Degradability

Product/Ingredient Name	Test	Period	Result
Bisphenol A epoxy Resin	-OECD derived from OECD 301F (Biodegradation test)	28 days	5%
Dibutyl Phthalate	EPA OPPTS	21 days	>97%
Dibutyl Phthalate	EU EC C.4-C Biodegradation: determination of the ready biodegradability: carbon dioxide evolution test	28 days	81%

Product/Ingredient Name	Aquatic half-life	Photolysis	Biodegradability
Bisphenol A epoxy Resin	Fresh water 3.58 days – 7.1 days	-	Not readily
Dibutyl Phthalate	Fresh water 2.7 days	-	readily

Bioaccumulative potential

Product/Ingredient Name	Log P _{ow}	BCF	Potential
Bisphenol A epoxy Resin	3.242	31	Low

Dibutyl Phthalate	4.46	<1	Low
Other adverse effects:	No known significant effects or critical hazards		
Other information:	BOD5: Not determined	COD: Not Determined	TOC: Not determined

13. Disposal Consideration

Waste Disposal Method: Disposal of this products, solutions, and by-products should at all times comply with the requirements of environmental and waste disposal legislation and any regional or local authority requirements. Dispose of surplus, non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed on untreated to the sewer system unless this is complaint with all applicable laws and regulations. Incineration by an approved and licensed contractor is the most common disposal method. Packaging materials that and absorbents containing the product can typically be landfilled or incinerated. Contact local authorities to determine the proper means of disposal in your area.

14. Transport Information

DOT (US) Classification: Not regulated for transportation purposes under 49CFR in non-bulk (less than 450L) when transported by motor vehicle, rail car, or aircraft.

TDG (Canadian) Classification: Not regulated for transportation purposes when transported by road or rail.

IATA – small package sizes: Container sizes with net contents of ≤ 5 L (for liquids) or ≤ 5 kg (for solids) are not subject to dangerous good regulations per special provision A197, provided that the packagings meet the general good quality packagings provisions of 5.0.2.4.1, 5.0.2.6.1.1., and 5.0.2.8. If special revision A197 is not applicable due to operator, state, or other variations then the same sizes can be shipped as Limited Quantity using packaging instruction Y964 as long as the shipment is complaint with all applicable operator variations. Environmentally hazardous substances markings and UN boxes are not required when shipping using the Limited Quantity exemption and packaging instruction Y964.

IATA	ID Number:	UN3082	Label:	Marine Pollutant
Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin, dibutyl phthalate)			
Hazard Class:	9	Packing Group:	PGIII	

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This product is considered to be a hazardous chemical under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Resource Conservation and Recovery Act (RCRA): This product is considered to be a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 304 - CERCLA: This product contain chemicals regulated under Section 304 as extremely hazardous substance(s) for emergency release notification ("CERCLA" List):

Dibutyl Phthalate Product reportable quantity: >150 lbs.

SARA Title III: Section 311/312 - Hazard Communication Standard (HCS): Immediate (acute) health hazard
Delayed (chronic) health hazard

SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical for routine annual Toxic Chemical Release Reporting under section 313 (40 CFR 372).

Dibutyl Phthalate Concentration: ~6.5%

TSCA Section 8(b) - Inventory Status: All chemical(s) comprising this product are listed on the TSCA inventory.

TSCA Section 12(b) - Export Notification: This product does not contain chemicals which are subject to Section 12(b) export notification:

State Regulations:

California Proposition 65: This product contain a chemical known to the State of California to cause birth defects or other reproductive harm - Dibutyl Phthalate.

International Regulations:

REACH Status (EC 1907/2006): This material has been registered, pre-registered, or is otherwise exempt from registration under REACH.

REACH Annex XIV (SVHC): Dibutyl Phthalate is listed on the SVHC list

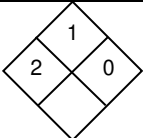
Reach Annex XVII (Restrictions on the manufacture, placing on the market & use of certain dangerous substances, mixtures, and articles): No list components as of validation date

WHMIS: Class D-2A: Material causing other toxic effects (Very toxic)
 Class D-2B: material causing other toxic effects (toxic)

International Lists:

Australia Inventory (AICS):	all components are listed or exempt	Malaysia Inventory (EHS register):	not determined
Canadian Inventory (CEPA-DSL):	all components are listed or exempt	New Zealand Inv. of Chem. (NZIoC):	all components are listed or exempt
China Inventory (IECSC):	all components are listed or exempt	Philippines Inventory (PICCS):	all components are listed or exempt
Japan Inventory (ENCS):	all components are listed or exempt	Taiwan Inventory (CSNN):	not determined
Korea Inventory (ECL):	all components are listed or exempt		

16. OTHER INFORMATION

Hazardous Material Information System (HMIS) - USA			National Fire Protection Association (USA):	
Health	2*			
Flammability	1			
Physical Hazards	0			
Personal Protection	C*			

*suggested minimum personal protection equipment. End user must determine appropriateness of these suggestions for their applications and usage conditions.

Reason Issued: update

Prepared By: Chris Meyer

Approved By: Chris Meyer Title: Vice President

NOTICE TO READER: While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF PRODUCTS FOR THE USER'S PARTICULAR PURPOSE(S).

THIS PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.