

Processing Guidelines:

Mix each component in its own container prior to use to re-disperse any settled material. Then weigh the desired amount of resin into a mixing container whose weight has been tared. If material has been heated, allow to cool to $25 \pm 5^{\circ}\text{C}$ or $77 \pm 9^{\circ}\text{C}$ before continuing. The pot life of mixed material will be shortened considerably if warmed material is used.

Weigh the desired amount of hardener into mixing container with the resin. Mix thoroughly by means of mechanical mixer or manual stirring. Check for uniform color as a sign of complete mixing.

Vacuum de-airing is recommended to remove any entrapped air from the mixing procedure. To deair most products, 1-2 minutes under full vacuum is recommended for each quart of mixed material. After mixing and de-gassing, apply the adhesive to surfaces to be bonded using a spatula or other tools. Clean, dry surfaces will produce the best bonds.

To reduce the cure time, allow the material to gel at room temperature (about 1-2 hours) and then post-cured for 1-2 hours at $60\text{-}80^{\circ}\text{C}$.

Handling Precautions:

Mandatory and recommended industrial hygiene procedures should be followed whenever these products are being handled and processed. For additional information please consult the corresponding material safety data sheets.

Personal Hygiene:

Kondux 2.5 part A

CAUTION! May cause eye irritation. Prolonged or repeated skin contact may cause irritation, and may cause skin reaction. Harmful if inhaled, if swallowed. In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mist. Use with adequate ventilation. For industrial use only.

Kondux 2.5 part B

CORROSIVE! Causes severe eye and skin burns and possible allergic skin reaction. Vapor irritating to eyes, skin and nasal mucous membranes. Harmful if swallowed. In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mist. Use with adequate ventilation. For industrial use only.

First Aid

In case of contact:

Skin - Wash skin thoroughly with mild soap and water. Remove contaminated clothing and wash before reuse. Discard contaminated shoes and other articles made of leather

Eyes - Flush eyes with plenty of water for 15 minutes and get prompt medical attention.

Inhalation - Remove person to fresh air

Ingestion - Do not induce vomiting. Dilute with plenty of water and contact physician immediately. Never give anything by mouth to an unconscious person.

Disclaimer:

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