

NuSil Technology

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An ISO 9001 Certified Company

CF1-3510

Flourosilicone Potting and Encapsulating Elastomer

Product Profile

Description

- Two-part, red, pourable, flourosilicone silicone system
- 10:1 Mix Ratio (Part A:B)
- Cures with heat
- 100 mole % flourosilicone

Applications

- For applications requiring solvent resisittance
- As a potting, encapsulating and sealing material
- For molding parts such as O-rings, stoppers, and seals

Typical Properties

	Result	Metric Conv.	ASTM	NT-TM
Uncured:				
Color	Red Part A/ White Part B	-	-	-
Viscosity	70,000 cP Part A/ thin paste Part B	70,000 cP Part A/ thin paste Part B	D-1084, D-2196	001
Work Time	6 hours	-	-	008
Cured: (Cured 30 min @ 150°C (302°F))				
Operating Temperature Range	-85 to 465°F	-65 to 240°C	-	-
Specific Gravity @ 25°C (77°F)	1.50	-	D-792	003
Durometer, Type A	25	-	D-2240	006
Tensile Strength	175 psi	1.2 Mpa	D-412, D-882	007
Elongation	150 %	-	D-412, D-882	007

Instructions for Use

Mixing

Mix in a 10:1 ratio by weight, Part A to Part B.

Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

Substrate Consideration

Cures in contact with most materials. Exceptions include butyl and chlorinated rubbers, some RTV silicones containing organotin and/or amines, and unreacted residues of some curing agents.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 silicone primer is recommended.

Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. Contact NuSil Technology for details.

Packaging

- 1 Pint Kit (555 g)
- 1 Gal Kit (4.44 kg)
- 5 Gal Kit (22.64 kg)

Warranty

6 Months

Warnings About Product Safety

NuSil Technology believes the information and the data contained herein are accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

Specifications

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Patent Warning

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Warranty Information

NuSil Technology's warranty period is 6 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.