

**RUBINATE® 1680**

Version 1.2      Revision Date: 11/05/2020      SDS Number: 400001000015      Date of last issue: 05/22/2017  
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**SECTION 1. IDENTIFICATION**

Product name : RUBINATE® 1680

**Manufacturer or supplier's details**

Company name of supplier : Huntsman Polyurethanes  
Address : P.O. Box 4980  
The Woodlands,  
TX 77387  
United States of America (USA)  
Telephone : Tech Info:(800) 257-5547

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_HPU@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Component of a Polyurethane System.

Restrictions on use : Consumer spray applications.  
Consumer products requiring heating above 40°C.  
Professional use of aprotic polar solvents for cleaning.

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Acute toxicity (Inhalation) : Category 4  
Skin irritation : Category 2  
Eye irritation : Category 2B  
Respiratory sensitisation : Category 1  
Skin sensitisation : Category 1  
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

**GHS label elements**

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Hazard pictograms



Signal word

: Danger

Hazard statements

: H315 + H320 Causes skin and eye irritation.  
 H317 May cause an allergic skin reaction.  
 H332 Harmful if inhaled.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H335 May cause respiratory irritation.

Precautionary statements

: **Prevention:**  
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
 P264 Wash skin thoroughly after handling.  
 P271 Use only outdoors or in a well-ventilated area.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear protective gloves.  
 P285 In case of inadequate ventilation wear respiratory protection.  
**Response:**  
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
 P362 Take off contaminated clothing and wash before reuse.  
**Storage:**  
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Substance

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**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	70 - 90
4,4'-Methylenediphenyl diisocyanate, oligomers	25686-28-6	20 - 30
2,6-di-tert-butyl-p-cresol	128-37-0	0.1 - 0.25

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
 Do not leave the victim unattended.  
 Get medical attention immediately if symptoms occur.  
 Show this safety data sheet to the doctor in attendance.
- If inhaled : If breathed in, move person into fresh air.  
 Call a physician or poison control centre immediately.  
 Keep patient warm and at rest.  
 Keep respiratory tract clear.  
 If breathing is difficult, give oxygen.  
 If breathing is irregular or stopped, administer artificial respiration.  
 If unconscious, place in recovery position and seek medical advice.  
 Consult a physician immediately if symptoms such as shortness of breath or asthma are observed.  
 A hyper-reactive response to even minimal concentrations of diisocyanates may develop in sensitised persons.  
 The exposed person may need to be kept under medical surveillance for 48 hours.  
 LC50 (rat) : ca. 490 mg/m<sup>3</sup> (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.  
 Methods used to generate the exposure concentrations in the animal studies use extreme laboratory conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor pressure. Therefore, these test results cannot be used to for hazard classification of the material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for acute inhalation toxicity.
- In case of skin contact : In case of contact, immediately flush skin with soap and plenty of water.  
 Take off contaminated clothing and shoes immediately.  
 Wash contaminated clothing before reuse.  
 Thoroughly clean shoes before reuse.  
 Call a physician if irritation develops or persists.  
 An MDI study has demonstrated that a polyglycol-based skin

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cleanser (such as D-Tam™, PEG-400) or corn oil may be more effective than soap and water.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.  
If easy to do, remove contact lens, if worn.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
Seek medical advice.

If swallowed : Gently wipe or rinse the inside of the mouth with water.  
DO NOT induce vomiting unless directed to do so by a physician or poison control center.  
Keep respiratory tract clear.  
Keep at rest.  
If a person vomits when lying on his back, place him in the recovery position.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.  
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : Severe allergic skin reactions, bronchospasm and anaphylactic shock  
This product is a respiratory irritant and potential respiratory sensitizer: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation.  
Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing.  
The onset of the respiratory symptoms may be delayed for several hours after exposure.  
A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
First Aid responders should pay attention to self-protection and use the recommended protective clothing

Notes to physician : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.

**SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

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- circumstances and the surrounding environment.  
Foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry powder
- Unsuitable extinguishing media : Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous.
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.  
The pressure in sealed containers can increase under the influence of heat.  
Exposure to decomposition products may be a hazard to health.
- Hazardous combustion products : Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN. In the event of extreme heat (>500 degrees C), aniline is suspected of being formed.  
  
No hazardous combustion products are known
- Specific extinguishing methods : Cool containers/tanks with water spray.
- Further information : Standard procedure for chemical fires.  
Due to reaction with water producing CO<sub>2</sub>-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Prevent fire extinguishing water from contaminating surface water or the ground water system.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas.  
Use personal protective equipment.  
If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.  
Ensure adequate ventilation.  
Keep people away from and upwind of spill/leak.  
Only qualified personnel equipped with suitable protective equipment may intervene.  
For additional precautions and advice on safe handling, see section 7.  
Never return spills in original containers for re-use.  
Make sure that there is a sufficient amount of neutralizing/

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absorbent material near the storage area.  
 The danger areas must be delimited and identified using relevant warning and safety signs.  
 Treat recovered material as described in the section "Disposal considerations".  
 For disposal considerations see section 13.

- Environmental precautions : Do not allow uncontrolled discharge of product into the environment.  
 Do not allow material to contaminate ground water system.  
 Prevent product from entering drains.  
 Prevent further leakage or spillage if safe to do so.  
 Local authorities should be advised if significant spillages cannot be contained.  
 If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Clean-up methods - small spillage  
 Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).  
 Clean contaminated surface thoroughly.  
 Sweep up or vacuum up spillage and collect in suitable container for disposal.  
 Neutralize small spillages with decontaminant.  
 The compositions of liquid decontaminants are given in Section 16.  
 Remove and dispose of residues.  
 Clean-up methods - large spillage  
 If the product is in its solid form:  
 Spilled MDI flakes should be picked up carefully.  
 The area should be vacuum cleaned to remove remaining dust particles completely.  
 If the product is in its liquid form:  
 Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
 Leave to react for at least 30 minutes.  
 Shovel into open-top drums for further decontamination.  
 Wash the spillage area with water.  
 Test atmosphere for MDI vapour.  
 Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Technical measures : Ensure that eyewash stations and safety showers are close to the workstation location.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

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- Advice on safe handling** : For personal protection see section 8.  
 Avoid formation of aerosol.  
 Do not breathe vapours or spray mist.  
 Do not breathe vapours/dust.  
 Do not swallow.  
 Do not get in eyes or mouth or on skin.  
 Do not get on skin or clothing.  
 Avoid exposure - obtain special instructions before use.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Provide sufficient air exchange and/or exhaust in work rooms.  
 Keep container closed when not in use.  
 Open drum carefully as content may be under pressure.  
 Dispose of rinse water in accordance with local and national regulations.  
 Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Industrial use of aprotic polar solvents for cleaning can release hazardous primary aromatic amines (>0.1%)
- Conditions for safe storage** : Keep containers tightly closed in a dry, cool and well-ventilated place.  
 Keep in properly labelled containers.  
 Observe label precautions.  
 Protect from moisture.  
 Electrical installations / working materials must comply with the technological safety standards.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
- Materials to avoid** : For incompatible materials please refer to Section 10 of this SDS.
- Further information on storage stability** : No decomposition if stored and applied as directed.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		TWA	0.005 ppm 0.05 mg/m <sup>3</sup>	NIOSH REL
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	NIOSH REL
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	OSHA Z-1
		C	0.02 ppm	OSHA P0

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			0.2 mg/m <sup>3</sup>	
2,4'-methylenediphenyl diisocyanate	5873-54-1	C	0.02 ppm 0.2 mg/m <sup>3</sup>	OSHA Z-1
		TWA	0.005 ppm 0.05 mg/m <sup>3</sup>	NIOSH REL
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	NIOSH REL
		C	0.02 ppm 0.2 mg/m <sup>3</sup>	OSHA P0
2,6-di-tert-butyl-p-cresol	128-37-0	TWA (Inhalable fraction and vapor)	2 mg/m <sup>3</sup>	ACGIH
		TWA	10 mg/m <sup>3</sup>	NIOSH REL
		TWA	10 mg/m <sup>3</sup>	OSHA P0

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. In emergency, non-routine and unknown exposure situations, including confined space entries, a NIOSH-certified full facepiece pressure demand self-contained breathing apparatus (SCBA) or a full facepiece pressure demand supplied air respirator (SAR) with auxiliary self-contained air supply, should be used.

**Hand protection**

**Remarks** : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.

Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include: Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated ("EVAL"), Polychloroprene (Neoprene\*), Nitrile/butadiene rubber ("nitrile" or "NBR"), Polyvinyl chloride ("PVC" or "vinyl"), Fluoroelastomer (Viton\*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.

When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.

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Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier

By industrial use of aprotic polar solvents for cleaning : Butyl rubber (0.7mm), Nitrile rubber (0.4mm), Chloroprene (0.5mm)

- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Chemical splash goggles. Always wear eye protection when the potential for inadvertent eye contact with the product cannot be excluded. Please follow all applicable local/national requirements when selecting protective measures for a specific workplace. Ensure that eyewash stations and safety showers are close to the workstation location.
- Skin and body protection** : Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place. Recommended: Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek Pro 'F' disposable coverall.
- Protective measures** : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Ensure that eye flushing systems and safety showers are located close to the working place.
- Hygiene measures** : Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. When using do not eat, drink or smoke. Contaminated work clothing should not be allowed out of the workplace. Wash hands before breaks and immediately after handling the product. Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance** : liquid
- Colour** : No data is available on the product itself.

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Odour	:	No data is available on the product itself.
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	399 °F / 204 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	No data is available on the product itself.
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	log Pow: 8.56 (68 °F / 20 °C) GLP: no
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

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Particle size : No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Reaction with water (moisture) produces CO<sub>2</sub>-gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.

Conditions to avoid : Extremes of temperature and direct sunlight. Exposure to air or moisture over prolonged periods.

Incompatible materials : Acids  
Amines  
Bases  
Metals  
water

Hazardous decomposition products : Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN. In the event of extreme heat (>500 degrees C), aniline is suspected of being formed.

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure : No data is available on the product itself.

**Acute toxicity**

Acute oral toxicity - Product : LD50 (Rat, female): > 5,000 mg/kg  
Method: OECD Test Guideline 425  
GLP: yes

Acute inhalation toxicity - Product : Assessment: The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.  
Remarks: Methods used to generate the exposure concentrations in the animal studies use extreme laboratory conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor

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pressure. Therefore, these test results cannot be used to for hazard classification of the material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for acute inhalation toxicity.

Acute toxicity estimate: 1.44 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: Calculation method

Acute dermal toxicity - Product : LD50 (Rabbit, male and female): > 9,400 mg/kg  
 Method: OECD Test Guideline 402  
 GLP: no

Acute toxicity (other routes of administration) : No data available

**Skin corrosion/irritation****Components:**

4,4'-methylenediphenyl diisocyanate:  
 Species: Rabbit  
 Method: OECD Test Guideline 404  
 Result: Irritating to skin.

4,4'-Methylenediphenyl diisocyanate, oligomers:  
 Species: Rabbit  
 Method: OECD Test Guideline 404  
 Result: Irritating to skin.

2,6-di-tert-butyl-p-cresol:  
 Species: Rabbit  
 Assessment: No skin irritation  
 Method: OECD Test Guideline 404  
 Result: No skin irritation  
 GLP: yes

**Serious eye damage/eye irritation****Components:**

4,4'-methylenediphenyl diisocyanate:  
 Species: Rabbit  
 Result: Mild eye irritation

4,4'-Methylenediphenyl diisocyanate, oligomers:  
 Species: Rabbit  
 Result: Mild eye irritation  
 Method: OECD Test Guideline 405

2,6-di-tert-butyl-p-cresol:  
 Species: Rabbit  
 Result: No eye irritation  
 Assessment: No eye irritation

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Method: OECD Test Guideline 405  
GLP: yes

**Respiratory or skin sensitisation****Product:**

Exposure routes: Skin  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: Causes sensitisation.

Exposure routes: Respiratory Tract  
Species: Guinea pig  
Result: Causes sensitisation.

**Components:**

4,4'-methylenediphenyl diisocyanate:  
Assessment: May cause sensitisation by inhalation and skin contact.

**Germ cell mutagenicity****Product:**

Genotoxicity in vitro : Concentration: ca 50 ug/plate  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative  
GLP: yes

**Product:**

Genotoxicity in vivo : Application Route: Inhalation  
Exposure time: 3 Weeks  
Dose: 118 mg/m<sup>3</sup>  
Method: OECD Test Guideline 474  
Result: negative  
GLP: yes

Germ cell mutagenicity-  
Assessment : No data available

**Carcinogenicity****Product:**

Remarks: Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in a chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m<sup>3</sup>), there was a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m<sup>3</sup> and no effects at 0.2 mg/m<sup>3</sup>. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumour formation will occur.

Remarks: Industrial use of aprotic polar solvents for cleaning can release hazardous primary

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aromatic amines (&gt;0.1%)

Based on animal studies, primary aromatic amines are considered as potential carcinogen to humans. Some of those chemicals are proven carcinogens to humans

Provided the recommended personal protective equipment and hygiene measures are applied, no adverse effects to human health are to be expected

Species: Rat, male and female

Application Route: Inhalation

Exposure time: 24 month(s)

Dose: 1 mg/m<sup>3</sup>

Frequency of Treatment: 5 daily

Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - Assessment : No data available

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity****Components:**2,6-di-tert-butyl-p-cresol:  
Effects on fertility

: Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 25/100/500 mg/kg bw/day  
General Toxicity - Parent: No observed adverse effect level: 100 mg/kg body weight  
General Toxicity F1: No observed adverse effect level: 25 mg/kg body weight  
Result: negative  
GLP: no

**Product:**

Effects on foetal development

: Species: Rat, male and female  
Application Route: Inhalation  
Method: OECD Test Guideline 414  
Result: No teratogenic effects  
GLP: yes

Reproductive toxicity - : No data available

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Assessment

**STOT - single exposure****Components:**

4,4'-methylenediphenyl diisocyanate:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

4,4'-Methylenediphenyl diisocyanate, oligomers:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

**STOT - repeated exposure****Components:**

4,4'-methylenediphenyl diisocyanate:

Exposure routes: Inhalation

Target Organs: Respiratory system

Assessment: May cause damage to organs through prolonged or repeated exposure.

**Repeated dose toxicity****Product:**

Species: Rat, male and female

NOEC: 0.2 mg/m<sup>3</sup>

Test atmosphere: dust/mist

Exposure time: 17,520 h

Number of exposures: 5 d

Method: OECD Test Guideline 453

Species: Rat, male and female

NOEC: 4 mg/m<sup>3</sup>

Test atmosphere: dust/mist

Exposure time: 2,160 h

Number of exposures: 5 d

Method: OECD Test Guideline 413

Repeated dose toxicity - : No data available  
Assessment**Aspiration toxicity**

No data available

**Experience with human exposure**

General Information: No data available

Inhalation: No data available

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Skin contact:                      No data available

Eye contact:                      No data available

Ingestion:                      No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

Ingestion:                      No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:**

4,4'-methylenediphenyl diisocyanate:

Toxicity to fish                      : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203

4,4'-Methylenediphenyl diisocyanate, oligomers:

Toxicity to fish                      : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 203

2,6-di-tert-butyl-p-cresol:

Toxicity to fish                      : LC50 (Fish): 0.199 mg/l  
Exposure time: 96 h  
Test substance: Fresh water  
Method: QSAR  
GLP: no

**Components:**

4,4'-methylenediphenyl diisocyanate:

Toxicity to daphnia and other      : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l  
aquatic invertebrates              Exposure time: 24 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

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**4,4'-Methylenediphenyl diisocyanate, oligomers:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l  
 Exposure time: 24 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

**2,6-di-tert-butyl-p-cresol:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.48 mg/l  
 End point: Immobilization  
 Exposure time: 48 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

**Components:****4,4'-Methylenediphenyl diisocyanate, oligomers:**

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

**2,6-di-tert-butyl-p-cresol:**

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): > 0.24 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201  
 GLP: yes

NOEC (Pseudokirchneriella subcapitata (green algae)): 0.24 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201  
 GLP: yes

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) - Product : GLP: no

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) - Product : NOEC (Brachydanio rerio (zebrafish)): >= 10 mg/l  
 Exposure time: 21 d  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 211

**Components:**

2,6-di-tert-butyl-p-cresol:  
 M-Factor (Chronic aquatic toxicity) : 1

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toxicity)

Toxicity to microorganisms - Product : EC50 (activated sludge): > 100 mg/l  
 Exposure time: 3 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 209  
 GLP: no

Toxicity to soil dwelling organisms - Product : EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg  
 Exposure time: 336 h  
 Method: OECD Test Guideline 207  
 GLP: yes

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment  
 Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

**Persistence and degradability**

Biodegradability - Product : Inoculum: Domestic sewage  
 Concentration: 30 mg/l  
 Result: Not biodegradable  
 Biodegradation: 0 %  
 Exposure time: 28 d  
 Method: Inherent Biodegradability: Modified MITI Test (II)

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

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Stability in water - Product : Method: No information available.  
GLP: yes  
Remarks: see user defined free text

Photodegradation : No data available

Impact on Sewage Treatment : No data available

**Bioaccumulative potential**

Bioaccumulation - Product : Bioconcentration factor (BCF): 200  
GLP: yes  
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water - Product : log Pow: 8.56 (68 °F / 20 °C)  
GLP: no

**Mobility in soil**

Mobility : No data available

**Components:**

2,6-di-tert-butyl-p-cresol:  
Distribution among environmental compartments : Koc: 8183  
Stability in soil : No data available

**Other adverse effects**

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

**Hazardous to the ozone layer**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82  
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

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Global warming potential (GWP) : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA**

Not regulated as dangerous goods

**IMDG**

Not regulated as dangerous goods

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****DOT Classification**

UN/ID/NA number : NA 3082  
Proper shipping name : OTHER REGULATED SUBSTANCES, LIQUID, N.O.S.  
(Methylene Diphenyl Diisocyanate)  
Class : 9  
Packing group : III  
Labels : CLASS 9  
ERG Code : 171  
Marine pollutant : no

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

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Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
4,4'-methylenediphenyl diisocyanate	101-68-8	5000	6640

**SARA 311/312 Hazards** : Serious eye damage or eye irritation  
 Respiratory or skin sensitisation  
 Specific target organ toxicity (single or repeated exposure)  
 Acute toxicity (any route of exposure)  
 Skin corrosion or irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylenediphenyl      101-68-8      >= 70 - < 90 %  
 diisocyanate

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-methylenediphenyl      101-68-8  
 diisocyanate

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

**Inventories**

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

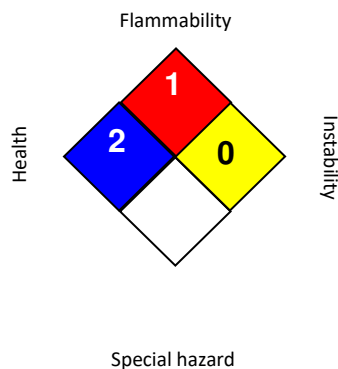
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**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.

**SECTION 16. OTHER INFORMATION****Further information****NFPA 704:****HMIS® IV:**

<b>HEALTH</b>	*	<b>2</b>
<b>FLAMMABILITY</b>		<b>1</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Liquid decontaminants (percentages by weight or volume) :

Decontaminant 1 : \*- sodium carbonate : 5 - 10 % \*- liquid detergent : 0.2 - 2 % \*- water : to make up to 100 %

Decontaminant 2 : \*- concentrated ammonia solution : 3 - 8 % \*- liquid detergent : 0.2 - 2 % \*- water : to make up to 100 %

Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.

Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

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ACGIH : USA. ACGIH Threshold Limit Values (TLV)

NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA P0 / TWA : 8-hour time weighted average

OSHA P0 / C : Ceiling limit

OSHA Z-1 / C : Ceiling

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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